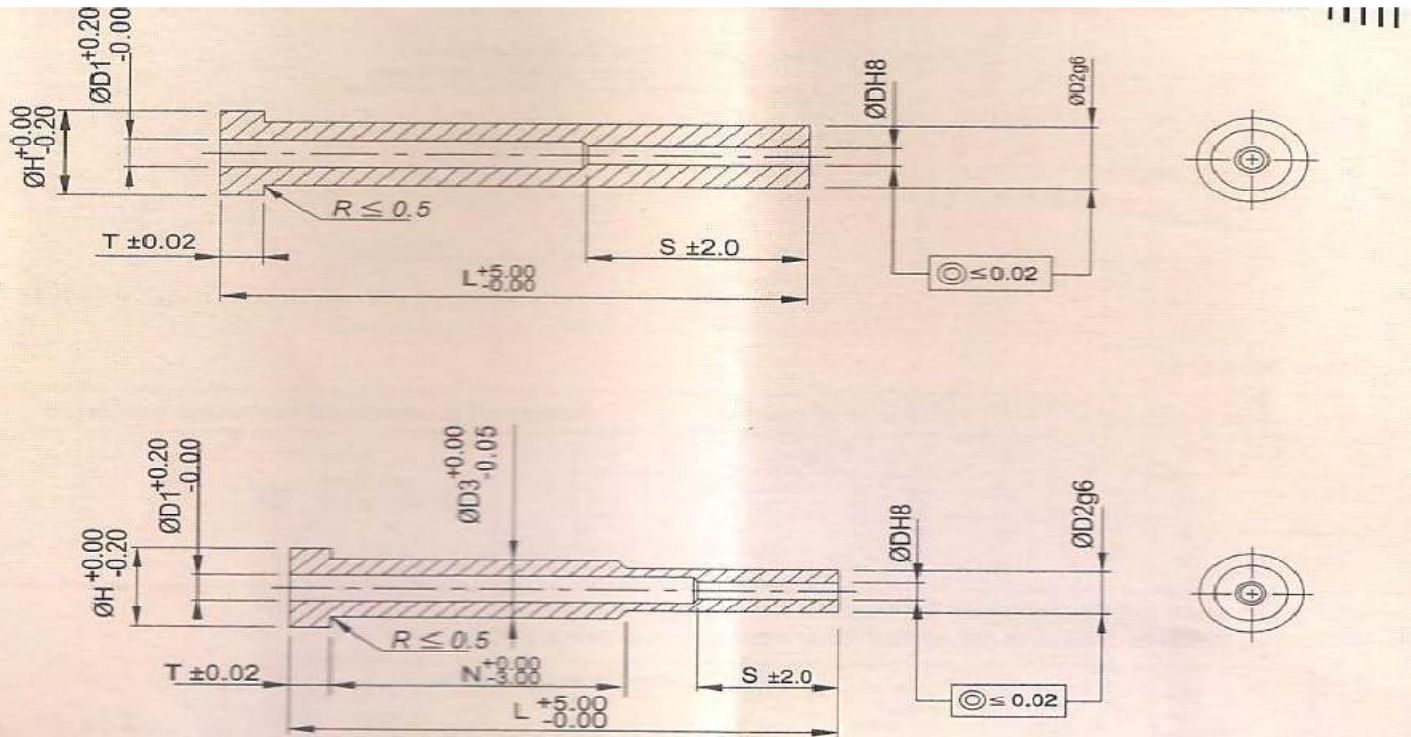


# INDIAN TECHNO ACCESSORIES CO.

## MOULD BASES & DIE SETS ACCESSORIES

### 1) Ejector Sleeve : H 13



Applicable shaft diameter tolerance :-  $\text{Ø} \begin{matrix} -0.01 \\ -0.02 \end{matrix}$

To insert a stepped ejector pin following must be considered.

The sleeve's recess diameter ( $D1$ )  $\geq$  the ejector pin's Shaft diameter ( $D$ ) + 1.0

Dimension  $\text{ØH}$  &  $T$  will remain same as in case of Straight Ejector Pins. If it doesn't match with requirement, specify these dimension along with tolerances.

**D2 dimension tolerance**

$3 \leq D < 6$	$6 \leq D < 10$	$10 \leq D < 18$
-0.004	-0.005	-0.006
-0.012	-0.014	-0.017

**DH8 dimension tolerance**

$3 \leq D < 6$	$6 \leq D < 10$	$D > 10$
+0.018	+0.022	+0.027
0	0	0

- ★ Ejector Sleeves are manufactured on order only.
- ★ Production time is 8 to 15 working days.
- ★ Material : H13 (HDS)
- ★ Hardness :- 48-52 HRC. or as per requirement.

★ Order Example :-

SLVD	H	T	D2	L	D	S	D1	Qty.
SLVD	- 12	- 6	- 8	- 125	- 5	- 10	- 5.5	- 10 Pcs.

SSLVD	H	T	D2	L	D3	N	D	S	D1	Qty.
SSLVD	- 12	- 6	- 6	- 125	- 8	- 35	- 4	- 10	- 5.5	- 10 Pcs.